

# MBL800E33C

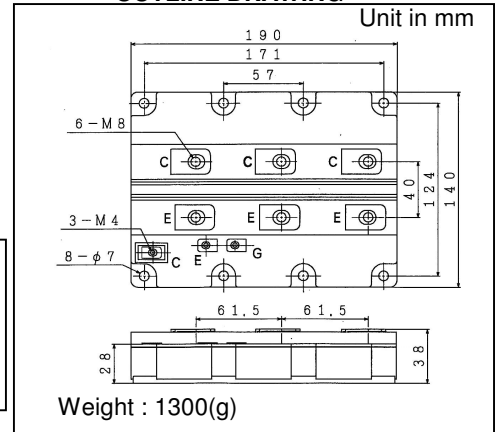
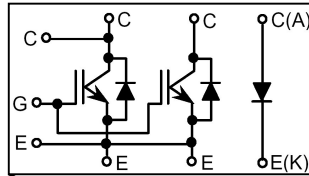
Silicon N-channel IGBT

## OUTLINE DRAWING

### FEATURES

- \* High thermal fatigue durability.( $\Delta T_c=70^\circ\text{C}$ , $N>30,000$ cycles) diode – ultra soft fast recovery diode(USFD).
- \* low noise due to built-in free-wheeling
- \* High speed,low loss IGBT module.
- \* Low driving power due to low input capacitance MOS gate.
- \* High reliability,high durability module.
- \* Isolated heat sink(terminal to base).

### CIRCUIT DIAGRAM



### ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ )

Item	Symbol	Unit	MBL800E33C
Collector Emitter Voltage	$V_{CES}$	V	3,300
Gate Emitter Voltage	$V_{GES}$	V	$\pm 20$
Collector Current	DC	$I_C$	800
	1ms	$I_{CP}$	1,600
Forward Current	DC	$I_F$	800
	1ms	$I_{FM}$	1,600
Junction Temperature	$T_j$	$^\circ\text{C}$	-40 ~ +125
Storage Temperature	$T_{stg}$	$^\circ\text{C}$	-40 ~ +125
Isolation Voltage	$V_{ISO}$	$V_{RMS}$	6,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	2/10 (1)
	Mounting (M6)	-	6 (2)

Notes: (1) Recommended Value  $1.8\pm 0.2\text{N}\cdot\text{m}$   $9\pm 1\text{N}\cdot\text{m}$  (2) Recommended Value  $5.5\pm 0.5\text{N}\cdot\text{m}$ 

### CHARECTERISTICS

#### 1) IGBT + FWD

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions	
Collector Emitter Cut-Off Current	$I_{CES}$	mA	-	-	12	$V_{CE}=3,300\text{V}$ , $V_{GE}=0\text{V}$ , $T_j=25^\circ\text{C}$	
			-	20	60	$V_{CE}=3,300\text{V}$ , $V_{GE}=0\text{V}$ , $T_j=125^\circ\text{C}$	
Gate Emitter Leakage Current	$I_{GES}$	nA	-	-	$\pm 500$	$V_{GE}=\pm 20\text{V}$ , $V_{CE}=0\text{V}$ , $T_j=25^\circ\text{C}$	
Collector Emitter Saturation Voltage	$V_{CE(sat)}$	V	-	4.1	5.0	$I_C=800\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=25^\circ\text{C}$	
			-	4.8	5.3	$I_C=800\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=125^\circ\text{C}$	
Gate Emitter Threshold Voltage	$V_{GE(TH)}$	V	4.5	5.5	6.5	$V_{CE}=5\text{V}$ , $I_C=800\text{mA}$ , $T_j=25^\circ\text{C}$	
Input Capacitance	$C_{ies}$	nF	-	100	-	$V_{CE}=10\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{KHz}$ , $T_j=25^\circ\text{C}$	
Switching Times	Rise Time	$t_r$	-	2.0	3.2	$V_{CC}=1,650\text{V}$	
	Turn On Time	$t_{on}$	-	2.9	3.8	$I_C=800\text{A}$	
	Fall Time	$t_f$	-	1.7	3.2	$L=120\text{nH}$	
	Turn Off Time	$t_{off}$	-	3.5	5.6	$R_G=4.7\Omega$ (3)	
Turn On Loss	$E_{on(10\%)}$	J/P	-	1.6	2.1	$V_{GE}=\pm 15\text{V}$	
Turn Off Loss	$E_{off(10\%)}$	J/P	-	1.1	1.6	$T_j=125^\circ\text{C}$	
Peak Forward Voltage Drop	$V_{FM}$	V	-	2.2	2.8	$-I_C=800\text{A}$ , $V_{GE}=0\text{V}$ , $T_j=25^\circ\text{C}$	
			-	2.3	2.75	$-I_C=800\text{A}$ , $V_{GE}=0\text{V}$ , $T_j=125^\circ\text{C}$	
Thermal Impedance	IGBT	$R_{th(j-c)}$	K/W	-	-	0.013	Junction to case
	FWD	$R_{th(j-c)}$		-	-	0.026	

#### 2) DIODE

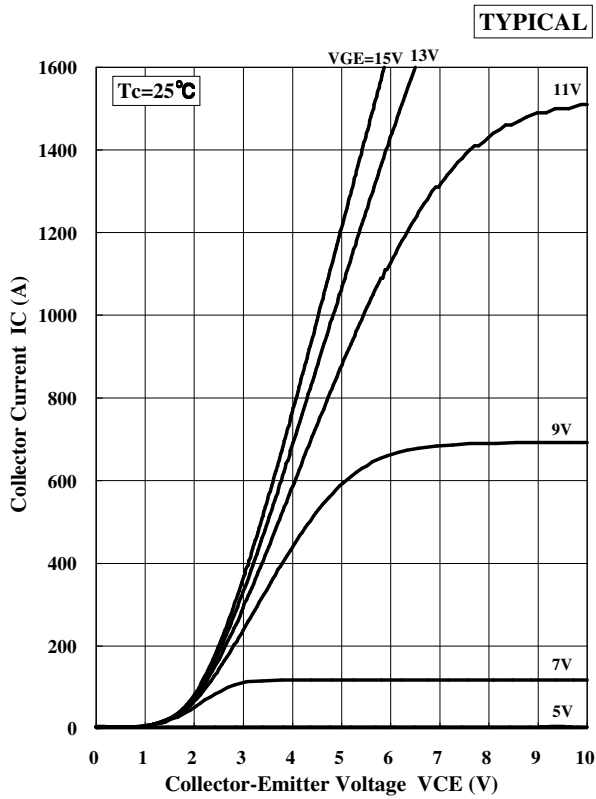
Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Collector Emitter Cut-Off Current	$I_{AKS}$	mA	-	-	12	$V_{AK}=3,300\text{V}$
			-	5	20	$V_{AK}=3,300\text{V}$ , $T_c=125^\circ\text{C}$
Peak Forward Voltage Drop	$V_F$	V	-	2.4	3.0	$T_j=25^\circ\text{C}$
			-	2.7	3.2	$T_j=125^\circ\text{C}$
Reverse Recovery Time	$t_{rr}$	$\mu\text{s}$	-	0.8	1.4	$I_F=800\text{A}$ , $V_{CC}=1,650\text{V}$ (4)
Reverse Recovery Loss	$E_{rr(10\%)}$	J/P	-	1.0	1.4	$L=120\text{nH}$ , $T_j=125^\circ\text{C}$
Thermal Impedance	$R_{th(j-c)}$	K/W	-	-	0.026	Junction to case

Notes: (3)  $R_G$  value is the test condition's value for decision of the switching times, not recommended value. Please, Determine the suitable  $R_G$  value after the measurement of switching waveforms(overshoot voltage,etc.)with appliance mounted.(4)Counter arm IGBT  $V_{GE}=\pm 15\text{V}$

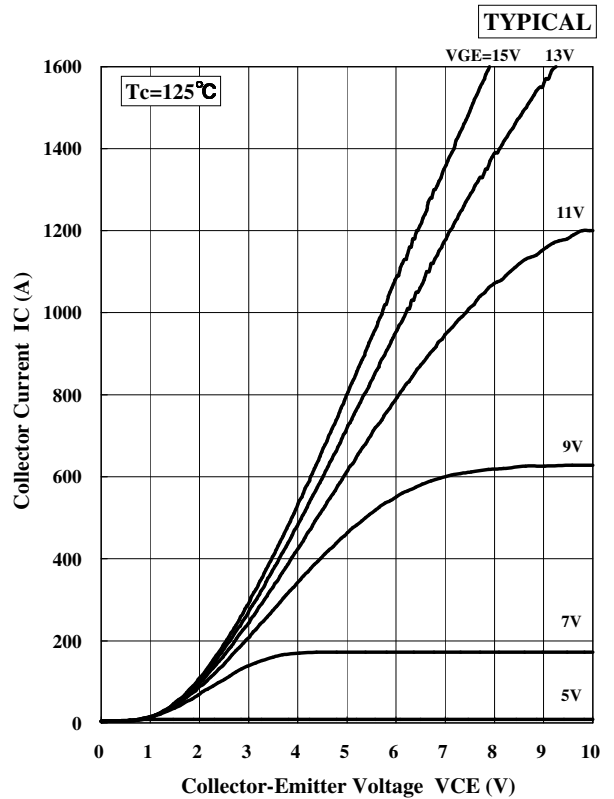
# MBL800E33C

## CHARACTERISTICS CURVE

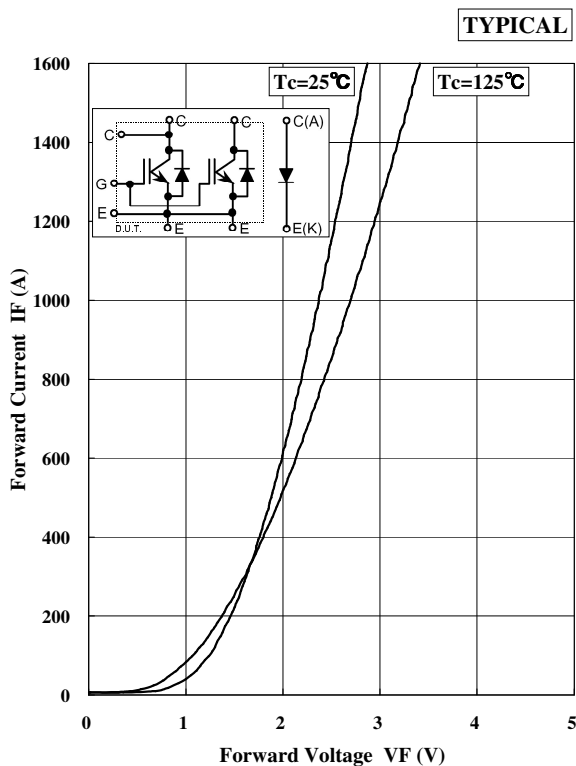
### STATIC CHARACTERISTICS



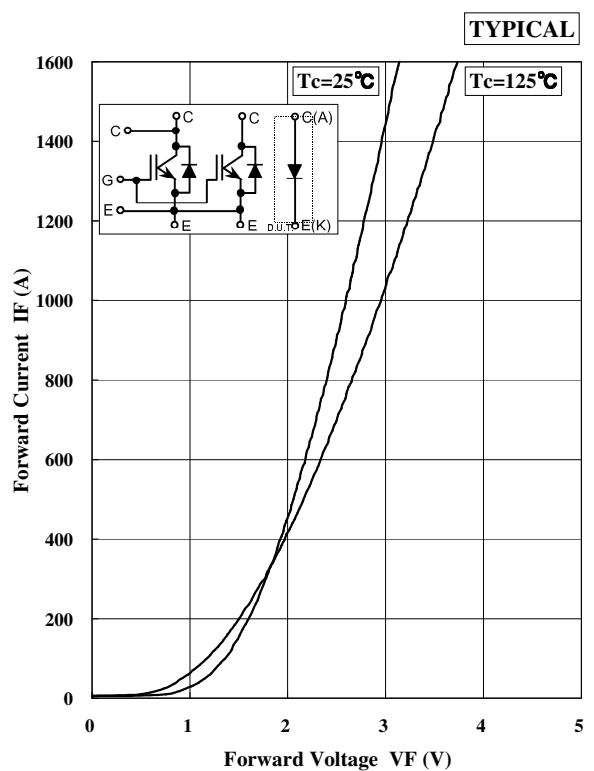
Collector Current vs. Collector to Emmitter Voltage



Collector Current vs. Collector to Emmitter Voltage



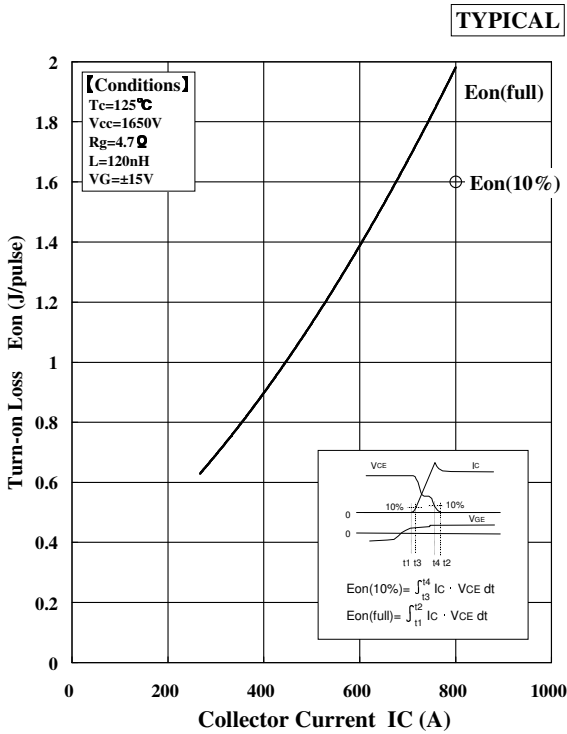
Forward Voltage of free-wheeling diode



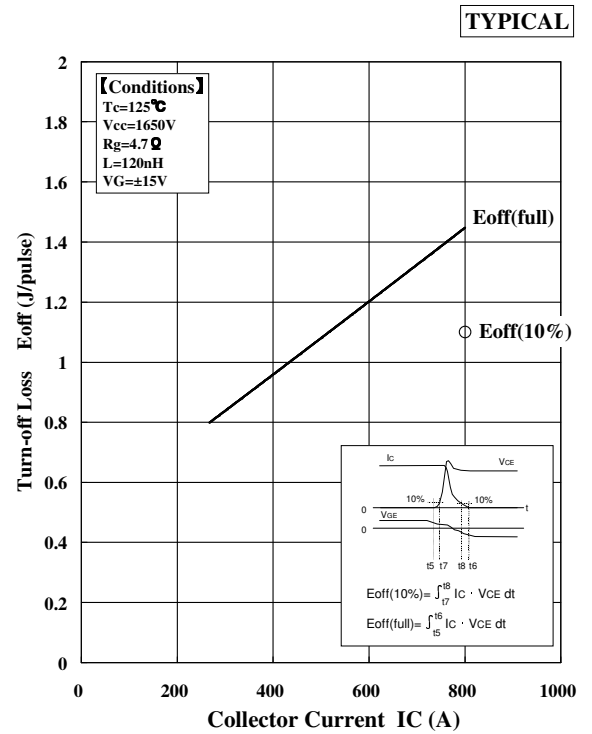
Forward Voltage of diode

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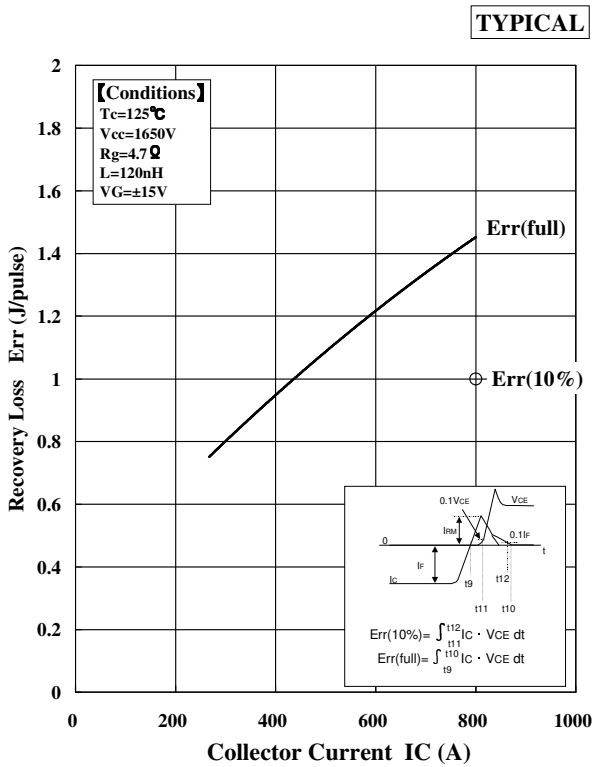
## DEPENDENCE OF CURRENT



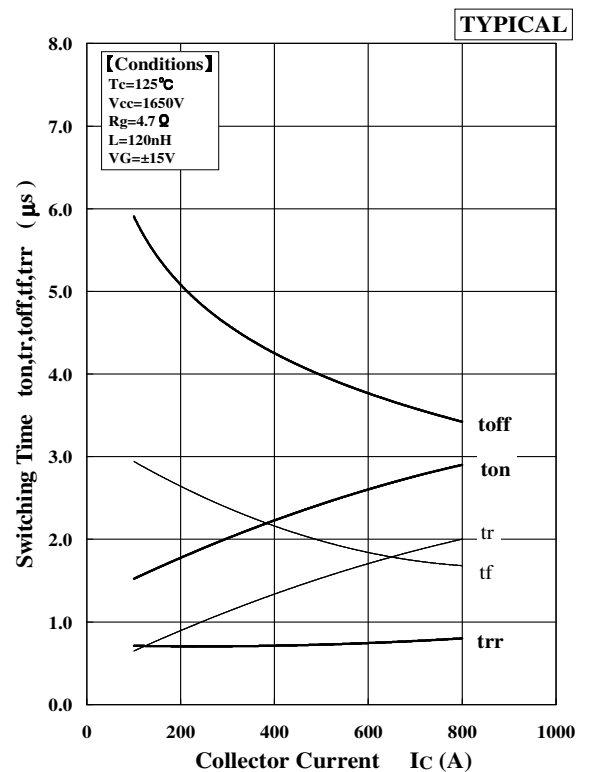
Turn-on Loss vs. Collector Current



Turn-off Loss vs. Collector Current



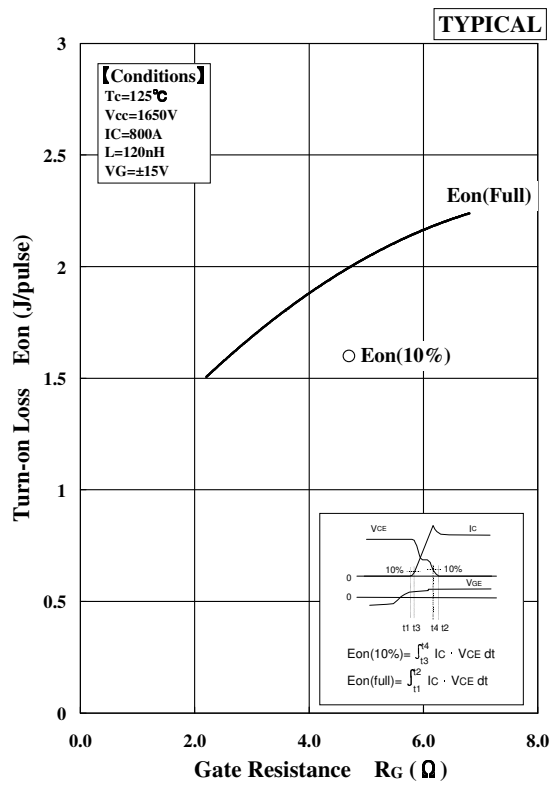
Recovery Loss vs. Collector Current



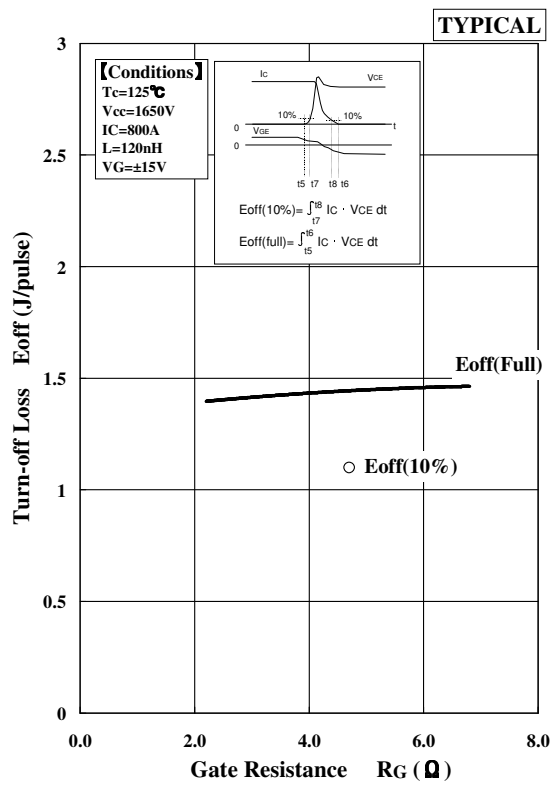
Switching Time vs. Collector Current

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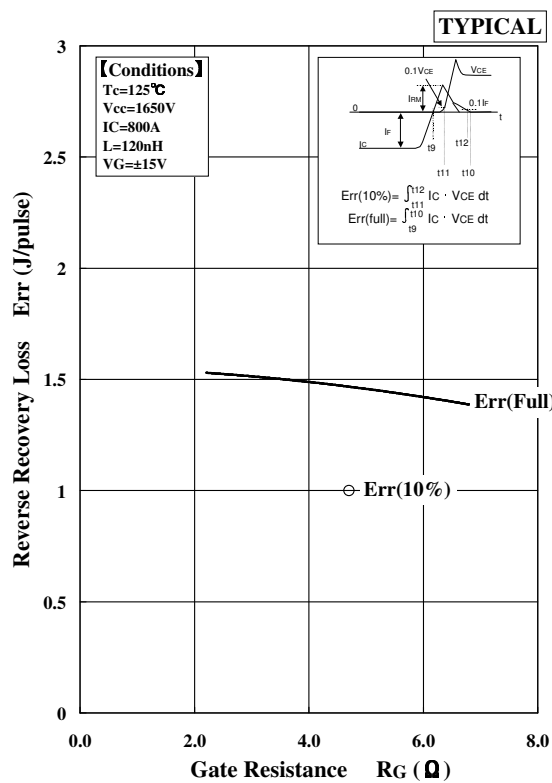
## DEPENDENCE OF RG



Turn-on Loss vs. Gate Resistance



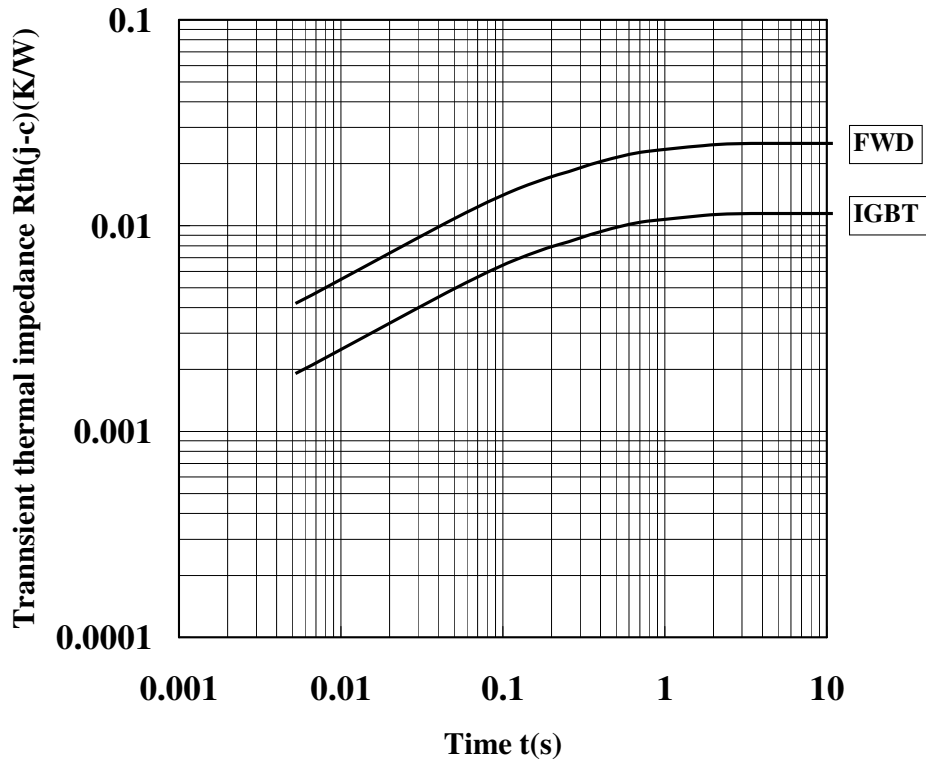
Turn-off Loss vs. Gate Resistance



Recovery Loss vs. Gate Resistance

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## Thermal Impedance TRANSIENT THERMAL IMPEDANCE



*Transient Thermal Impedance Curve (Maximum Value)*

# HITACHI POWER SEMICONDUCTORS

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